## **Compositek<sup>™</sup> comparison**

The problems with traditional HDF such as swelling, chipping and unstable products are all things of the past. We created an alternative to HDF that has a higher surface density, 1/10 of the surface swelling and a much lower formaldehyde release compared to HDF. This makes for a more stable and higher quality end product.



Plywood

		,	
Surface density	++	+	+++
Density	++	+	+++
Thickness swelling	+	++	+++
Fire resistance	+	++	++
Surface Strength	+	+++	++
# of <b>+</b>	7+	9+	13+

Traditional HDF



Compositek

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Technical comparison	Traditional HDF	Plywood	Compositek
Surface density (kg/m <sub>3</sub> )	1200	700	2300
Density (kg/m <sub>3</sub> )	871	725	947
Thickness swelling (%)	10.5	8.2	1.4
Fire resistance (Typical fire class*)	Cfl-S1	Bfl-S1	Bfl-S1
Surface Strength (N/mm2)	2.0	3.1	2.4

